

# ONLINE ONLY AUCTION

Tuesday, June 8th, 2021 at 9:00am CDT

## Complete Liquidation of Calibre Inc.



*Calibre, Inc. provided complex, high content, Class A paint solutions for North America's largest motorcycle manufacturer. Calibre, Inc. operated four facilities in Wisconsin encompassing 240,000 square feet & nine paint systems. This offering of equipment will include engineered automation, state of the art wet-spray paint processes & hydrographic systems.*

**SALE INCLUDES:** Automated Pass-Through Paint Systems, Wet-Spray Paint Systems, Paint Mixing Systems, Paint Guns, Flash Ovens, Drying Ovens, Chain Conveyor, Centrifuges, Robotic Automation, Air Compressors, Rolling Stock, Material Handling, Secondary Operation Machinery, Plant Support Equipment, Office Furniture, Etc.

### Inspection & Removal:

**INSPECTION:** Monday, June 7th, from 9:00am to 4:00pm CDT  
**REMOVAL:** Wednesday, June 9th - 25th by Appointment  
Contact Rick (618) 419-3654 for an Appt. (Inspection/Removal)

### (3) Asset Locations:

651 N Dekora Woods Blvd., Saukville, WI 53080 - **Lots 500+**  
2395 Dakota Dr., Grafton, WI 53024 - **Lots 1-450**  
1889 County Rd. W, Grafton, WI 53024 - **Lots 451-456**

**Paint Systems Available Prior to Auction, Please Call Jake (847) 799-7030**



CUSTOM BUILT AQUEOUS PAINT LINE



GLOBAL FINISHING SOLUTIONS FAST-PAK SIDE DRAFT DRIVE IN PAINT BOOTH



FREESTANDING CLEANROOM



QUINCY 50-HP ROTARY SCREW AIR COMPRESSOR



TOYOTA 3,000-LBS. CAP. ELECTRIC FORKLIFT TRUCKS

**HYPERAMS**  
asset maximization services

Visit Website For Terms & Conditions: [www.hyperams.com](http://www.hyperams.com)  
For questions regarding assets or registration, please contact  
Jake Josko at (847) 499-7030 or [jjosko@hyperams.com](mailto:jjosko@hyperams.com)

BID ONLINE AT:  
**BidSpotter.com**

Auctioneer, Garth B. Wilber,  
WI License #1247



**ASSETS IN LOCATION #1:**  
 651 N Dekora Woods Drive, Saukville, WI  
 (Lots 500+)

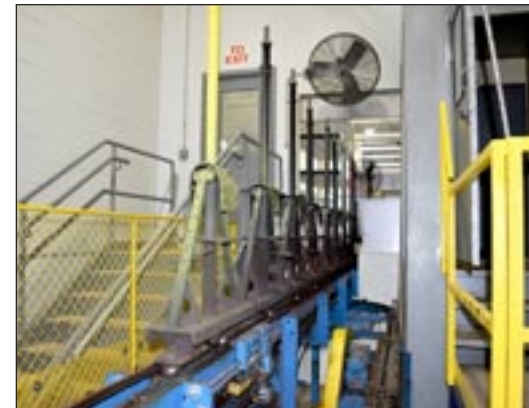
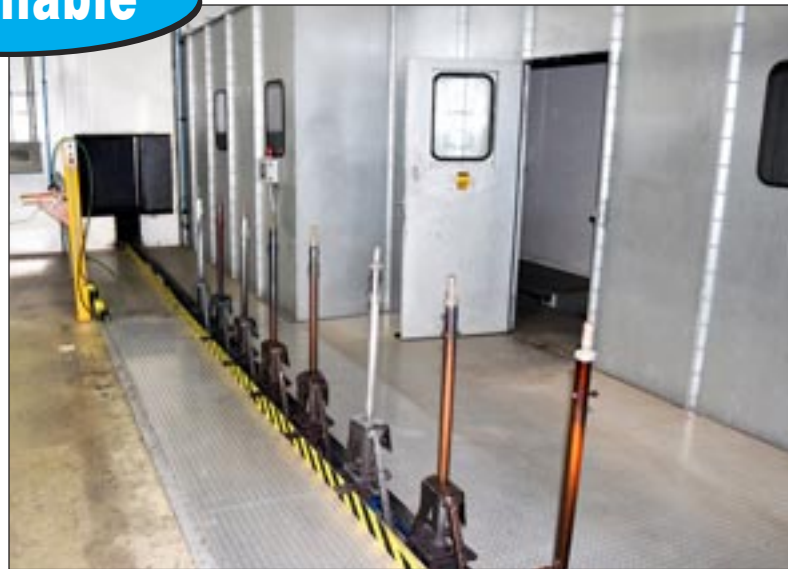


**(2) PAINT SYSTEMS**

- (2) Custom Built Aqueous Paint Lines c/o: Aqueous Based, to Include: Floor-Mounted Chain-Driven Parts Conveyor, ITS Gas-Fired Batch Ovens, U.S. Centrifuge A440 Centrifuge, Air Make-Up Unit (Roof Mounted), Graco ProMix Easy Proportioner, PLC Control



**2 Available**



**Paint Systems Available Prior to Auction, Please Call Jake (847) 799-7030**



# ASSETS IN LOCATION #1: 651 N Dekora Woods Drive, Saukville, WI (Lots 500+)

## FREESTANDING INTERIOR CLEANROOM BUILDINGS

- Freestanding Cleanroom, with (3) Freestanding Dust Collection Units
- Freestanding Temperature Controlled Cleanroom, with (1) Standard Locking Door



FREESTANDING CLEANROOM



FREESTANDING TEMPERATURE CONTROLLED CLEANROOM

## PAINT LINE ANCILLARY AND SUPPORT EQUIPMENT

- ML System 7-Head Humidification System (2015)
- (4) U.S. Centrifuge Model A440 Centrifuges
- Assorted Roof-Mounted Air Make-Up Units
- Graco ProMix Easy Proportioner



GRACO PROMIX EASY PROPORTIONER

## SOLVENT RECOVERY SYSTEM

- Little Still LS55II-D Solvent Recovery System, with Chiller



LITTLE STILL SOLVENT RECOVERY SYSTEM, WITH CHILLER

## AIR COMPRESSORS

- (2) Quincy 50-HP QSI-245 ACA31EE Rotary Screw Air Compressors



2 Available

QUINCY 50-HP ROTARY SCREW AIR COMPRESSORS

## MATERIAL HANDLING

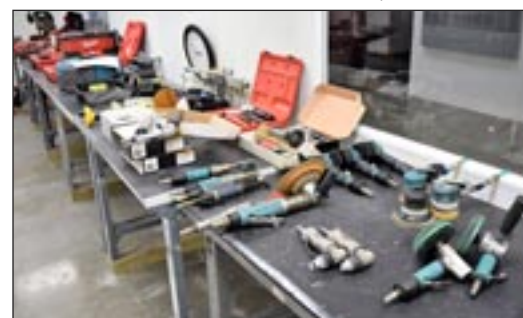
- JLG 2630ES Electric Scissor Lift
- Komatsu FG25SG-11 LP Gas Forklift Truck

## PLANT SUPPORT EQUIPMENT

- Advance 3800 Electric Floor Scrubber
- Aaladin 14-430SC Diesel Powered Pressure Washer
- Riveters, Shop Press, Parts Washer
- Hand Tools, Tool Cabinets, Drill Press
- Bandsaw, Toolbox, Chains, Etc.

## OFFICE FURNITURE AND BUSINESS MACHINES

- Desks, Chairs, File Cabinets, Bookshelves
- Credenzas, Printers, Cubicle Walls w/Worktables
- Conference Room Furniture, Break-Room Furniture
- Office Supplies, etc.



VIEW OF POWER TOOLS



VIEW OF TOOLING AND DRILL BITS



VIEW OF TOOL CABINETS



VIEW OF CHAINS



# ASSETS IN LOCATION #2: 2395 Dakota Drive, Grafton, WI (Lots 1-450)



## (3) PAINT SYSTEMS

- Custom Built Clear Coat Paint Line c/o: Conveyorized Floor Type Chain, Auto. Fluid Delivery System, IHEI Gas-Fired Oven, SS Water Wash Paint Booth, Fanuc P250-15P Robot with R30iA Controller (2007), Fanuc M710iC-45M Robot with R30iB Controller (2014), Exhaust, Control
- Custom Built Paint Line c/o: Conveyorized Floor Type Chain, Autoquip Auto. Fluid Delivery System, 10-Color Stack, 35cc Dispense Pump, TriCor Meter, IHEI Gas-Fired Oven, SS Water Wash Paint Booth, Exhaust, Control

- Custom Built Paint Line c/o: Conveyorized Floor Type Chain, Autoquip Auto. Fluid Delivery System, 10-Color Stack, 35cc Dispense Pump, TriCor Meter, IHEI Gas-Fired Oven, SS Water Wash Paint Booth, Exhaust, Control
- Global Finishing Solutions Fast-Pak Side Draft Drive in Paint Booth



**3 Available**



GLOBAL FINISHING SOLUTIONS FAST-PAK SIDE DRAFT DRIVE IN PAINT BOOTH



# ASSETS IN LOCATION #2: 2395 Dakota Drive, Grafton, WI (Lots 1-450)

## PAINT LINE ANCILLARY AND SUPPORT EQUIPMENT

- Fanuc M710iC-45M Robot, with R30iB Controller, (2014)
- Fanuc P250-15P Robot, with R30iA Controller, (2007)
- Red Devil 5025 Pint Shaker
- (2) Grego Paint Pumps
- Assorted Sized Paint Potts
- Mixing System
- Roof-Mounted Air Makeup Units
- Captive Aire CAH25 Gas-Fired Air Makeup Unit

## PLASMA TREATER

- 2018 Enercon Dyne-A-Flame Treater, w/6-In Burner

## SOLVENT RECOVERY SYSTEM

- Little Still LS55II-E Solvent Recovery System, w/Chiller

## OVENS

- (4) Forchip MC-622/632 Single Door Electric Ovens

## AIR COMPRESSORS

- Quincy 75-HP QSI-600 Rotary Screw Air Compressor
- (2) Quincy 50-HP QSI-370 Rotary Screw Air Compressors
- 2011 Chicago Pneumatic 10-HP QRS10 Air Compressor
- Chicago Pneumatic PE-750 Air Dryer

## FREESTANDING CLEANROOM

- Freestanding Cleanroom, w/(4) Dust Collectors



FREESTANDING CLEANROOM



2014

FANUC M710IC-45M ROBOT



2017

FANUC P250-15P ROBOT

## OFFICE FURNITURE & BUSINESS MACHINES

- Mimaki CJV150-130 Printer
- (2) Gerber Envision Plotter
- Roland CAMM-1 Pro Plotter
- Desks, Chairs, File Cabinets, Bookshelves
- Credenzas, Printers
- Cubicle Walls w/Worktables
- Conference Room Furniture
- Break-Room Furniture
- Office Supplies, etc.

## VEHICLES

- 2012 Freightliner 26-Ft. S/A Box Truck
- 1998 Dodge Ram Pickup Truck



2012

FREIGHTLINER BOX TRUCK



DODGE RAM PICKUP TRUCK

## MATERIAL HANDLING

- Caterpillar 5,000-LBS. Capacity GP25K LP Gas Forklift Truck
- (5) Toyota 3,000-LBS. Capacity 8FBF15U Electric Forklift Truck, w/Battery Charger
- 2,000 LBS. Capacity Mobile Gantry Crane, w/Caldwell Spreader
- Large Quantity of Assorted Sized Portable W.I.P./Product Carts



5 Available

TOYOTA 3,000-LBS. CAP.ELECTRIC FORKLIFT TRUCKS

## PLANT SUPPORT

- (4) Pneumatic Adjustable Articulating Fixture Stands
- Hand Tools, Power Tools, Drill Presses, Buffers, Sanders, Pneumatic Tools
- Clamps, Toolboxes, Welders
- Large Quantity of Work Benches, Stock Stands, etc.



LARGE QUANTITY OF W.I.P./PRODUCT CARTS



VIEW OF POWER TOOLS

## PAINT SYSTEM

- 2017 Global Finishing Solutions Entire Continuous Paint System c/o: (5) Simco Wall Mounted Anti Static Neutralizing Bars w/ True Controllers, 2017 Global Finishing Systems 64" Wide x 84" High Capacity Model IDBG-181114-C-S Special Galvanized Conveyorized Dual-Sided Filter-Type Industrial Spray Booth S/N: U76355A (2017), Global Finishing Solutions Light Fixtures, ACI DLP Differential Low Pressure Digital Controls, Global Finishing Solutions Mezzanine Mounted Make-up Air Unit, 2017 Global Finishing Solutions 18' W x 99' L x 12' High (est.) Model CP0-050783-RM-0 Natural Gas-Fired Continuous Process Rear Mount Oven S/N: U76355C (2017) Global Finishing Solutions Controls, Honeywell Model Exothermics Heat Exchanger S/N: 29SJ000314-0001, Flash & Cool Down Pass Through Systems, Majority of the System is outside the building, the Flash & Cool Down Chambers are inside the building and attached via a through exterior wall connection, Richards-Wilcox .75-HP Motor Driven Continuous Hanging Hook-Type Endless Parts Conveyor System, Baldor-Reliance .75-HP Motor Drive w/Winsmith D90 Type 924 Speed Reducer, Rail, Hooks, Controls, Yaskawa Freestanding Switch-Gear w/Yaskawa Touch-Pad Controls Enclosed in a 3-Door Cabinet, Amerex Dry Chemical Fire Suppression System, All Related Equipment & Support Equipment both Inside and Outside the Building, Duct Work & Controls.



2017



EXTERIOR VIEWS OF 2017 GLOBAL FINISHING SOLUTIONS ENTIRE CONTINUOUS PAINT SYSTEM



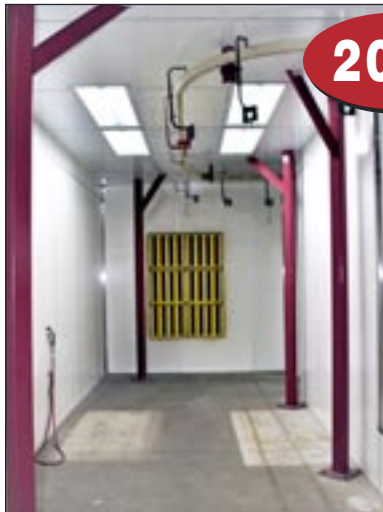
**PAINT SYSTEM**



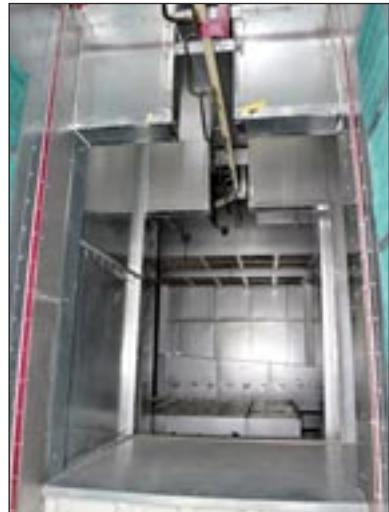
**2017**



*EXTERIOR VIEWS OF 2017 GLOBAL FINISHING SOLUTIONS ENTIRE CONTINUOUS PAINT SYSTEM*



**2017**



*INTERIOR VIEWS OF 2017 GLOBAL FINISHING SOLUTIONS ENTIRE CONTINUOUS PAINT SYSTEM*

**AIR COMPRESSORS**

- Quincy 50-HP QCV-50 Rotary Screw Air Compressor
- Quincy 50-HP QSI-45i Rotary Screw Air Compressor

**AIR DRYER**

- Atlas Copco FD345 Air Dryer

**MATERIAL HANDLING**

- Caterpillar 5,000 LBS. Capacity GP25K LP Gas Forklift Truck



*QUINCY 50-HP QCV-50 ROTARY SCREW AIR COMPRESSOR*



*QUINCY 50-HP QSI-45I ROTARY SCREW AIR COMPRESSOR*



*ATLAS COPCO FD345 AIR DRYER*



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For questions regarding assets or registration, please contact  
Jake Josko at (847) 499-7030 or [jjosko@hyperams.com](mailto:jjosko@hyperams.com)**

*Sales tax and 18% buyers fee will be added to all invoices.*